



## 596PF MIRACLE WHITE 596PF MIRACLE GOLD

Miracle White and Miracle Gold Phthalate-free plastisol inks are Excalbur's answer when ultimate bleed resistance is required. Both inks low-bleed, high-opacity formulations easily cover dark backgrounds and fight dye migration on the nastiest of 100% polyester dark garments. The ease of printability makes these inks excellent choices on both manual and automatic presses.

### CAUTION

Always test finished prints for curing, adhesion and desired look prior to beginning full production runs. Lancer Group International cannot guarantee the results or back claims that this mixed ink will test phthalate-free if any additive other than an additive manufactured by Lancer Group International is used to modify this ink. Test results by a third-party laboratory verifying all components used to produce this ink are phthalate-free and lead-free are available upon request.

## TECHNICAL DATA



### IDEAL FABRIC

100% polyester fabrics.  
50/50 fabrics.



### MESH

110-230/inch (43T-92Tcm)



### SQUEEGEE

70/90/70 Triple Durometer  
70 Single Durometer



### STENCIL

Any emulsion compatible  
with plastisol inks.



### CURING

Gel Temperature 240° F (116° C)  
Full Cure 320° F (160° C)



### PIGMENT LOADING

N/A



### ADDITIVES

1501PF Curable Reducer  
1502PF Viscosity Reducer 3%  
maximum.



### STORAGE

60°-90° F (15°-32° C) with  
lids closed tightly.



### CLEANING

Enviro Series 2000 Green or  
Enviro Series TR Blend.



## LANCER GROUP INTERNATIONAL

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